



# Greetings from Dundee!

The warm weather season is here! After a long and wet winter, the vineyard is coming back to life and The Four Graces team is preparing for the upcoming vintage. One of the most important tasks ahead of us is hiring our harvest interns for 2023. Winemaking in the Willamette Valley is truly an international effort, with harvest workers coming from all over the globe.

Last year we had a stellar team from Argentina and Italy. In years past we've hired interns from Australia, China, France, New Zealand, and Portugal. Every international intern brings enthusiasm, dedication, and a unique perspective on winemaking. They truly are traveling winemakers and we rely heavily upon them to help us make the most expressive wines from our Willamette valley vineyards. So, the next time you are enjoying a glass of The Four Graces, you can be sure that it was made possible by an international team of wine enthusiasts. Cheers! .Tim Jones &





# richness. The Van Duzer Corridor portion contributes bright acidity, and can be aggressive when young, but

2021 RESERVE WILLAMETTE VALLEY PINOT BLANC

after being tamed for year in barrel combines beautifully with our Willamette Valley blend. This pinot blanc is rich and complex with aromas of fresh apricot highlighted by hints of baked pear and citrus zest. The palate continues with flavors of stone fruits, melon and soft, creamy vanilla. The bright acidity and richness of this medium-bodied wine is complemented by an integrated and seamless mouthfeel. VARIETAL COMPOSITION 95% PINOT BLANC, 5% CHARDONNAY VINEYARD SOURCE FOLEY FAMILY ESTATE VINEYARDS, DUNDEE HILLS AVA &

The Dundee Hills portion makes up the majority of the blend and contributes stonefruit aromatics and

Weathergage Estate Vineyard, Van Duzer Corridor AVA 12 MONTHS IN 92% NEUTRAL FRENCH OAK BARRELS AGING Alcohol CASE PRODUCTION 2019 "Deepsown" Dundee Hills Pinot Noir



#### rich and derived from sedimentary and volcanic bedrock. This pinot noir has aromatics of ripe raspberry and cherry are accented by notes of caramel, earth and forest floor. The palate draws you in with flavors of dark

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CASE PRODUCTION

VARIETAL COMPOSITION

VINEYARD SOURCE

AGING

ALCOHOL

black cherry and hints of earth and sage with fine, structured tannins. Delicate and nuanced, this wine is very transparent in that it reflects all aspects of its crafting: from the climate and soil, to the vineyard and through the slow and gentle fermentation. VARIETAL COMPOSITION 100% PINOT NOIR, CLONES 115, WADENSWIL AND POMMARD VINEYARD SOURCE FOLEY FAMILY ESTATE, DUNDEE HILLS AVA; BLOCKS 2A, 5 & 9 14 MONTHS IN 30% NEW FRENCH OAK BARRELS AGING ALCOHOL 13.5%

texture and layers of lush, dark berries and black tea. This dense and complex wine with full structure and

DOE RIDGE ESTATE, YAMHILL-CARLTON AVA; BLOCK 15, 17 &18

powerful tannins is reflective of the characteristics of pinot noir grown in the Yamhill-Carlton AVA.

100% PINOT NOIR, CLONES 777, 667 AND 115

16 MONTHS IN 33% NEW FRENCH OAK BARRELS

Our "Deepsown" is named for the famous Jory soil where the vineyards for this wine are grown at the Foley Family Estate in the Dundee Hills AVA. The deep, well-drained, reddish colored Jory soil is lush, nutrient-

2019 "Highground" Yamhill-Carlton Pinot Noir Our "Highground" is named for the location of where the grapes for this wine are grown at the very top of our Doe Ridge Estate vineyards in the Yamhill-Carlton AVA. These topmost vines are grown in a unique "diagonal" row orientation to capture the most sunlight every day. On the nose, earthy aromas of river rock and forest floor are complemented by hints of blackberry, violets and dark chocolate. The palate delivers a smooth

CASE PRODUCTION 2019 "Valleyview" Willamette Valley Pinot Noir Our "Valleyview" marries the best and finest elements from our estate vineyards into an iconic blend that represents the best of the vintage, our winemaking style and the essence of the greater Willamette Valley AVA. This wine reflects the elegance, intriguing aromatics, and silky texture of Pinot Noir grown in the Willamette



### of violet and cocoa. The palate delivers a silky texture with layers of black cherries, red currants and hints of baking spice. This wine has fine, polished tannins and a long, velvety smooth finish.

VARIETAL COMPOSITION 100% PINOT NOIR, CLONES 777, 667 AND 115 VINEYARD SOURCE DOE RIDGE ESTATE, YAMHILL-CARLTON AVA; BLOCKS 16 &18; FOLEY FAMILY ESTATE, DUNDEE HILLS AVA; BLOCKS 2 & 9 17 MONTHS IN 35% NEW FRENCH OAK BARRELS AGING Alcohol 13.9% CASE PRODUCTION

A special treat for our Pinot fanatics who love this fickle, funky grape that flouts expectations and always surprises. We bring you our 2021 El Pino Club 'High Haven' Pinot Noir from Anderson Valley, produced by one of our partner wineries and winemaker, Rebecka Deike. High Haven captures the essence of California's highest and coolest growing region, and the humble, nostalgic—slightly eccentric—charm of Anderson Valley. This rustic enclave, in the shadow of the giant redwoods, produces world-class Pinot that is deeply aromatic,

Valley. The Foley Estate in the Dundee Hills is one of our earliest ripening sites and tends to produce elegant and expressive Pinot Noir. Our Doe Ridge fruit from the Yamhill-Carlton AVA contributes structure, dark fruit, and violet aromatics to the blend. On the nose, bright red berry aromatics are complemented by hints



#### balancing concentrated fruit with beautiful acidity. To capture a full expression of Anderson Valley, the fruit is sourced from Middleridge Ranch that sits between two ridges above the town of Booneville in Mendocino County, California. This vineyard is located at 1,100 feet, where open hills and warm winds develop ripe, fruit-

2021 EL PINO CLUB "HIGH HAVEN" ANDERSON VALLEY PINOT NOIR

tree sap and vanilla bean accents. This medium-bodied wine is bright and lush with harmonious flavors of rose hips, dried cranberries, cola and graham cracker laced with lively acidity and integrated tannins which lead to a structured finish. VARIETAL COMPOSITION 100% PINOT NOIR, CLONES 777 AND SWAN MIDDLERIDGE RANCH VINEYARD, ANDERSON VALLEY, VINEYARD SOURCE 10 Months in 38% New French Oak Barrels Aging ALCOHOL

driven flavors. High Haven opens with aromas of black Mission figs, raspberry bramble, fresh-tapped Maple



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Visit us for complete and updated event details, exciting updates and information! Stay tuned for new tasting experiences launching in the new year as well as exclusive club member only benefits and opportunities

What's New at The Four Graces





\*Day/hours subject to change. Reservations recommended.