

—THE—

Four Graces



Greetings from Dundee!

It's bottling season!

At The Four Graces there is a particular satisfaction that comes when we finally bottle our wines. Bottling signifies that the work in the vineyard and cellar is complete. Spring isn't the only season that we bottle at The Four Graces, but it is traditionally the time to put those final touches on a blend and get ready for the upcoming vintage.

The idea of bottling is certain to increase the heart rate of most winemakers. In the weeks leading up to bottling, we quiet our artistic mindset to focus on the science of winemaking. Bottling requires close attention to technical details, like temperature, dissolved oxygen, labels, cork moisture...the list goes on. Bottling is where all the components of wine come together into a final package. Our team focuses on the details, because it is our hope that all the excitement and potential of each vintage is poured into every glass of The Four Graces.

*Tim Jones &
The Four Graces Team*

thefourgraces.com

[@fourgraceswine](https://www.instagram.com/fourgraceswine)



*Our lovely 2022 Dundee Hills Estate Rosé
fresh off the bottling line.*

2022 ESTATE DUNDEE HILLS ROSÉ OF PINOT NOIR

The fruit for this wine was sourced from the Foley Family Estate Vineyard that encompasses 110 acres nestled in the Red Hills of Dundee as well as our newest vineyard, Black Walnut Estate. The pinot noir for this rosé was handpicked and whole cluster pressed to preserve the delicate aromatics and light pink color. The contribution from the neutral French oak adds weight and length to the palate and also allows contact with the lees for a creamy texture. Aromas of fresh wild strawberry and stone fruits set the tone for this delightful rosé. The palate shows bright notes of grapefruit and strawberry that lead into a soft minerality. A lively acidity accents the ripe fruit flavors and carries the wine into a crisp finish.

VARIETAL COMPOSITION	100% PINOT NOIR
VINEYARD SOURCE	FOLEY FAMILY ESTATE VINEYARDS & BLACK WALNUT ESTATE VINEYARD IN THE DUNDEE HILLS AVA
AGING	5 MONTHS IN STAINLESS STEEL; 3 MONTHS IN NEUTRAL FRENCH OAK BARRELS
ALCOHOL	12.9%
CASE PRODUCTION	550



2021 ESTATE DUNDEE HILLS RESERVE PINOT NOIR

The Dundee Hills Reserve Pinot Noir is the result of ongoing observation in the vineyard to select the best fruit from specific rows and blocks. The Foley Family Estate Vineyard which produces this wine boasts the jory soils well known for their iron-rich, fertile characteristics. Our 2021 Dundee Hills Reserve Pinot Noir displays a dark ruby color. Nuanced aromas of dark cherries, spice and mulberry set the tone. Juicy black cherry coats the palate with notes of vanilla and spice highlighted in the background. The use of new French oak barrels in this wine supports the fruit and adds a touch of baking spice aroma where the contribution of older French oak barrels allows the tannins to develop gracefully over time. The finish is silky and long, which is a characteristic of Dundee Hills Pinot Noir.

VARIETAL COMPOSITION	100% PINOT NOIR, CLONES 115, 667, 777 & POMMARD
VINEYARD SOURCE	FOLEY FAMILY ESTATE, DUNDEE HILLS AVA; BLOCKS 2A, 5 & 9
AGING	12 MONTHS IN 30% NEW FRENCH OAK BARRELS
ALCOHOL	14.5%
CASE PRODUCTION	2,500



What's New at The Four Graces

UPCOMING EVENTS

SATURDAY, MARCH 11TH

Doe Ridge Estate Vineyard Spring Winemaker Dinner

WEEKEND: MARCH 17TH-19TH

Spring 2023 Member Appreciation Weekend

Visit thefourgraces.com/Visit for complete and updated event details, exciting updates and information! Stay tuned for new tasting experiences launching in the new year as well as exclusive club member only benefits and opportunities

Place your orders today!

Enjoy 30% savings on re-orders of current club wines. Order 12 or more bottles of any of the current club wines and receive \$10 ground shipping while supplies last (not valid to HI or AK). To order, please visit www.thefourgraces.com or contact us at: (800) 245-2950 x 2 or wineclub@thefourgraces.com. Offer expires April 10, 2023.



*At the end of the rainbow, you'll find The Four Graces wines
at our Doe Ridge Estate Vineyard.*

9605 NE FOX FARM ROAD | DUNDEE, OR 97115 | 503.554.8000/800.245.2950

INFO@THEFOURGRACES.COM | THEFOURGRACES.COM

OPEN DAILY 11AM-5PM CLOSED MAJOR HOLIDAYS

*DAY/HOURS SUBJECT TO CHANGE. RESERVATIONS RECOMMENDED.

 #FG0323