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As harvest comes to an end, I'd like to look back on 2022.

Greetings from Dundee!

This year has reminded me of the reason I love winemaking in the Willamette

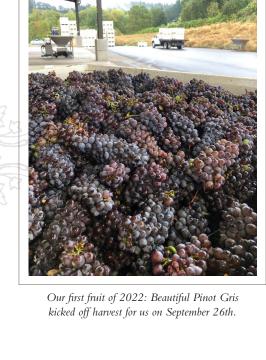
Valley. It is a challenging but very rewarding region. There were spring frosts and delays in the growing season, but we were rewarded by a warm and dry harvest. We began picking grapes about three weeks later than in 2021, which makes this year one of the latest vintages in recent memory. At The Four Graces we adapt winemaking style to the season, but we know that

new wines in barrel, I am very pleased to say that 2022 was worth the wait. I can't wait to share these wines with you in the coming year and in the future. Happy holidays from all of us at The Four Graces! Tim Jones &

Nature ultimately determines the quality of the vintage. As we taste through the

The Four Graces Team

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into a creamy mid-palate with a touch of fresh baked bread. The finish is soft with a lingering minerality and notes of wet stone.

2020 WILLAMETTE VALLEY CHARDONNAY

VARIETAL COMPOSITION | 100% CHARDONNAY FOLEY FAMILY ESTATE VINEYARDS IN THE DUNDEE HILLS VINEYARD SOURCE AVA & Doe Ridge Estate Vineyard in the Yamhill-CARLTON AVA 15 MONTHS IN 10% NEW FRENCH OAK BARRELS Aging ALCOHOL 13.3%

We are pleased to present the fourth release from our Graces Tier: the 2019 Deepsown Pinot Noir. "Deepsown" is named for the famous Jory soil where the vineyards for this wine are grown at the Foley Family Estate in the Dundee Hills AVA. The deep, well-drained, reddish colored Jory soil is lush, nutrient-rich and derived from sedimentary and volcanic bedrock. Our 2019 Deepsown Pinot Noir is synonymous with elegance and finesse. Aromatics of ripe raspberry and cherry are accented by notes of caramel, earth and forest floor. The palate draws you in with flavors of dark black cherry and hints of earth and sage with fine,

Our 2020 Willamette Valley Chardonnay is a fantastic wine with beautiful, delicate aromas of stone fruit and lemon peel with soft hints of caramel and roasted almonds. The palate has a lively entry full of bright citrus that transitions

2019 Deepsown Pinot Noir 92 Points, Wine Spectator 92 Points, James Suckling 90 Points, Wine Enthusiast

> DECEMBER 3RD-4TH Holiday at the Estate

Case Production | 351

structured tannins. Delicate and nuanced, this wine is very transparent in that it reflects all aspects of its crafting: from the climate and soil, to the vineyard and through the slow and gentle fermentation. Varietal Composition | 100% Pinot Noir, Clones 115, Wadenswil & Pommard FOLEY FAMILY ESTATE, DUNDEE HILLS AVA; BLOCKS 2A, 5 & 9 AGING | 14 MONTHS IN 30% NEW FRENCH OAK BARRELS ALCOHOL 13.5% Case Production | 389



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Enjoy 30% savings on re-orders of current club wines. Order 12 or more bottles of any of the current club wines and receive \$10 ground shipping while supplies last (not valid to HI or AK). To order,

Visit thefourgraces.com/Visit for complete and updated event details, exciting updates and information! Stay tuned for new tasting experiences launching in the new



Our Estate Doe Ridge Vineyard in Yamhill-Carlton AVA covered in snow last winter.





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